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Dramatic Solvents Effects on the Enantioselectivity of Chiral Oxazaborolidine Catalyzed Asymmetric 1,3-Dipolar Cycloadditions of Nitrones with Ketene Acetals[†]

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Abstract: The enantioselectivity of the chiral oxazaborolidine catalyzed asymmetric 1,3-dipolar cycloaddition of nitrones with 1,1-dialkoxypropenes can be controlled by the α -side-chain substituent in the catalyst and the solvent. Remarkable reversal of enantioselectivity is achieved for catalysts having aryl substituents in the α -side-chain by addition of ligand-like solvents. Both enantiomers of a chiral β -amino ester have been prepared in two catalytic steps.

The asymmetric 1,3-dipolar cycloaddition of nitrones is a key reaction in the synthesis of various biologically active compounds¹. Moderate to good chiral induction has been achieved with chiral nitrones or chiral dipolarophiles². Recently we reported the first example of catalytic asymmetric 1,3-dipolar cycloaddition of nitrones (e.g. C,N-diphenylnitrone 1) with ketene O,O-dialkylacetals (e.g. 1,1diethoxypropene 2) catalyzed by 20 mol% chiral oxazaborolidines 3 derived from N-tosyl-L-α-amino acids and BH3-THF (Scheme 1)3a. The chiral Lewis acid activates the nitrone by complexing the oxygen atom of the nitrone and lowering the LUMO energy. The electron-rich ketene O,O-dialkyl acetals are expected to give a LUMO(nitrone)-HOMO(alkene) controlled 1,3-dipolar cycloaddition³. The regio- and stereoselective formation of the cis-5,5-dialkoxy-isoxazolidine cycloadduct can be explained via the sterically less hindered transoid approach of the ketene acetal to the nitrone and formation of a dipolar intermediate⁴. The enantioselectivity was determined by the position of a phenyl group in the side-chain substituent of the chiral ligand analog to the chiral oxazaborolidine catalyzed Diels-Alder reaction of α,β -enals with simple dienes⁵. Considerable enhancement of enantioselectivity (up to 62% ee of (-)-4^{3a}) was found with L-tyrosine(O-benzyl ether)-derived oxazaborolidine 3a. Attractive donor-acceptor interactions^{5,6} between the side-chain substituent of 3a and the electron-poor C-phenyl part of the nitrone are believed to determine the enantioselectivity.

To gain further insight in the factors determining the enantioselectivity of the chiral oxazaborolidine catalyzed reaction of nitrone 1 with ketene acetal 2 we have studied the influence of the catalyst concentration, the α -side-chain substituent in the catalyst and the solvent⁷. In the standard procedure for 1,3-dipolar cycloaddition

3 equivalents of ketene acetal, 20 mol% chiral catalyst and a reaction temperature of -78 °C are used. It was found that the reaction can be performed with 1.5 equivalents of ketene acetal and 10 mol% chiral catalyst at -78 °C without any loss of reactivity, regio-, stereo- or enantioselectivity. As expected, the enantioselectivity decreases at higher temperatures from 62% ee at -78 °C to 32% ee at room temperature. Thus far, chiral ligands derived from α -amino acids containing phenyl groups were screened in order to find evidence that the position of a phenyl group could control enantioselectivity by attractive π - π donor-acceptor interactions. Further arguments on this phenomenon were provided by screening the influence on enantioselectivity of oxazaborolidines derived from amino acids lacking a donating aryl functionality in the side-chain substituent. Indeed, oxazaborolidines 3b and 3c, derived from BH₃-THF and resp. L-valine and L-isoleucine⁸, gave substantially lower enantioselectivity than 3a (Table 1).

Table 1. Reversal of Enantioselectivity in the Catalytic Asymmetric 1,3-Dipolar Cycloaddition of Nitrone 1 and Ketene Acetal 2 Catalyzed by Oxazaborolidines 3^a.

^aAll reactions were run on a 1.0 mmol nitrone scale with 10 mol% oxazaborolidine <u>3</u> (*in situ* prepared from 1M BH₃-THF in THF or 1M BH₃-SMe₂ in CH₂Cl₂) and 1.5 eq. ketene acetal in 4 ml solvent at -78 °C.

Next, the influence of the starting borane-solution was studied. The *in situ* preparation of the chiral oxazaborolidine normally starts by adding an equimolar amount of commercially available BH₃-THF complex, as a 1M solution in THF, to the suspended N-tosyl-α-amino acid in dichloromethane. However, this preparation method introduces ca. 12 eq. THF in the reaction mixture. It has been reported by Helmchen that THF may influence association processes of the catalyst^{7a}. To exclude donor solvents (like THF) from the reaction mixture the oxazaborolidines <u>3a-3c</u> were then also prepared from commercially available BH₃-SMe₂ as a 1M solution in CH₂Cl₂. The 1,3-dipolar cycloaddition of nitrone <u>1</u> with ketene acetal <u>2</u> catalyzed by <u>3a</u> now gave a slight decrease in enantioselectivity. Very surprisingly, a dramatical reversal of enantioselectivity was observed with the valine and isoleucine-derived catalysts <u>3b</u> and <u>3c</u> *in situ* prepared from 1 M BH₃-SMe₂ in CH₂Cl₂. The opposite enantiomer (+)-<u>4</u> was now obtained with resp. 70% and 73% ee (Table 1). These results demonstrate that the choice of a suitable solvent may be very important to obtain high enantioselectivities. From Table 1 it seems apparent that a donor solvent like THF does not interfere in the transition state of the 1,3-dipolar cycloaddition catalyzed by chiral oxazaborolidine <u>3a</u> in which the enantioselectivity is supposed to be determined by attractive π-π interactions. However, the presence of THF

has a dramatical effect on the enantioselectivity determined by steric hindrance in the transition state, as is expected for oxazaborolidines 3b and 3c. To study more systematically the influence of the solvent on the enantioselectivity of the 1,3-dipolar cycloaddition of nitrone 1 and ketene acetal 2 catalyzed by chiral oxazaborolidine 3a several polar and polarizable solvents^{9,10} were screened (Table 2). Special attention was paid to solvents with similar structures as the aromatic side-chain substituent in 3a in order to study possible competitive effects on π - π interactions.

Table 2. Influence of Co-solvent on Enantioselectivity of the 1,3-Dipolar Cycloaddition of Nitrone 1 and Ketene Acetal 2 Catalyzed by Oxazaborolidine 3a in CH₂Cl₂a.

co-solvent ^b	% ee 4	co-solvent ^b	% ee 4
THF	62 (-) ^{3a,11}	EtCN	16 (+)
tBuOMe	26 (+)	EtNO ₂	43 (+) 60 (+) ^e
nBuOnBu	14 (+)	DMSO	6 (+)
PhOMe	4 (+)	sulfolan	15 (+)
PhOPh	58 (+) 79 (+) ^c	PhNO ₂	33 (+)
PhCH ₂ OCH ₂ Ph	33 (+) 71 (+) ^d	PhI	8 (+)

^aReactions were run with 1.0 mmol nitrone and 10 mol% oxazaborolidine <u>3a</u> (*in situ* prepared from 1M BH₃-SMe₂ in CH₂Cl₂), 1.5 eq. ketene acetal in 4 ml solvent at -78 °C; ^b 0.1 ml (2.5 vol %) co-solvent; ^c 15 vol% co-solvent; ^d 7.5 vol% co-solvent; ^e 10 vol% co-solvent.

The results from Table 2 show that the presence of a co-solvent in the reaction mixture had dramatical effects on the enantioselectivity of the oxazaborolidine 3a (from 1M BH3-SMe2 in CH2Cl2) catalyzed cycloaddition 12. Except for THF, all co-solvents gave a reversal of enantioselectivity leading to the formation of (+)-4. This solvent effect is not simply related to increase or decrease of the polarity or polarizability of the solvent mixture. The striking structural similarities of diphenyl ether and dibenzyl ether with the side-chain substituent of 3a suggest that most efficient solvation may occur with ligand-like solvents. Optimization of enantioselectivity was achieved by variation of the co-solvent concentration. For example, up to 79% ee of (+)-4 was obtained in the presence of 15 vol% diphenyl ether as co-solvent additive. These results represent a conceptually new approach to the stereoselective preparation of both enantiomers from a single chiral source by addition of ligand-mimicking donor-solvents 13. Unfortunately, the absolute configuration of the cycloadduct 4 or its derivatives is unknown so that transition state rationalizations are not possible.

In order to test the generality of these solvent effects we also studied the cycloaddition of C-phenyl-N-benzyl nitrone $\underline{\mathbf{5}}$ with ketene acetal $\underline{\mathbf{6}}$. The application of N-benzyl nitrones $\mathbf{14}$ in 1,3-dipolar cycloaddition strategy towards natural products is particularly interesting because by simple debenzylation a primary amino

function can be introduced in the molecule. The chiral oxazaborolidine catalyzed 1,3-dipolar cycloaddition of N-benzyl nitrones with ketene acetals followed by a catalytic cleavage of N-O bond and debenzylation provides a very mild and convenient approach for asymmetric synthesis of β-amino esters in two catalytic steps¹⁵. The reaction of C-phenyl-N-benzyl nitrone $\underline{\mathbf{5}}$ with ketene acetal $\underline{\mathbf{6}}$ is strongly catalyzed by 20 mol% chiral oxazaborolidines $\underline{\mathbf{3}}$ in dichloromethane at -78 °C to give regio- and stereoselectively the corresponding cis-2-benzyl-3-phenyl-4-methyl-5,5-dimethoxy-isoxazolidine $\underline{\mathbf{7}}$ in a quantitative yield (Scheme 2, Table 3). The relative and absolute stereochemistry of $\underline{\mathbf{7}}$ was established by converting the cycloadduct via one-step hydrogenolysis with hydrogen on Pd(OH)₂-C (Pearlman's catalyst)¹⁶ to the known (2R,3R)-β-amino ester $\underline{\mathbf{8}}^{17}$. The enantioselectivity was determined by chiral HPLC (Daicel Chiralcel OD column) of the enantiomers of β-amino ester $\underline{\mathbf{8}}$ and or GC and ¹H- and ¹⁹F-NMR analysis of the diastereomeric Mosher-amides¹⁸.

Table 3. Chiral Oxazaborolidine Catalyzed Asymmetric 1,3-Dipolar Cycloaddition of Nitrone 5 in CH₂Cl₂/THF

entry	substituent R in 3	e.e. 8 (%) ^a
1	i-Bu	45
2	Ph	17
3	PhCH ₂	11
4	PhCH ₂ CH ₂	59
5	4-(PhCH ₂ O)-PhCH ₂	0
6	indolyl-CH2	46

a In all cases the (2R,3R)- 8 enantiomer was formed in excess

Table 3 shows that highest enantioselectivity (59% ee) was obtained with a L-homophenylalanine-derived oxazaborolidine (entry 4). Remarkably, the tyrosine(O-benzyl ether)-derived oxazaborolidine 3a (R= (4-(BzIO)-Ph)CH₂) which gives best enantioselectivity for reaction of nitrone 1 with ketene acetal 2 now suffers from any enantioselectivity (0% ee, entry 5). The position of the phenyl group in homophenylalanine is quite similar in tryptophane (R= indolyl-CH₂, entry 6) for which similar enantioselectivity was found. However, the isoleucine-derived oxazaborolidine (entry 1), lacking a phenyl group in the side-chain substituent, gave almost the same enantioselectivity. At the moment it is not clear if for the asymmetric 1,3-dipolar cycloaddition of nitrone 5 with ketene acetal 6 the enantioselectivity is controlled by the position of a phenyl group (via π - π attractive interactions) or by steric hindrance. Optimization procedures similar to nitrone 1 were followed. First, it was found that the use of 1.5 equivalents of ketene acetal 10 gave slow conversion of nitrone 11 in contrast to nitrone 12. The use of 3 equivalents of the ketene acetal is necessary to obtain quantitative

conversion of the nitrone after 16-24 hours at -78 °C. Next, the influence of aliphatic side-chain substituents in oxazaborolidines, in situ prepared from BH₃-SMe₂, were studied in THF-free solution. The results in Table 4 show that the change of BH₃-THF to BH₃-SMe₂ has no effect on enantioselectivity arising from sterically demanding oxazaborolidines, e.g. 3b, with aliphatic side-chains. However, considerable loss of Re-face selectivity was observed with oxazaborolidines 3d (decrease from 59% ee to 11% ee; entry g) and 3e (entry i) containing aromatic side-chain substituents. The latter gave even a small reversal of enantioselectivity with preferential formation of the opposite (2S,3S)-8 enantiomer.

Table 4.	Effect of Co-solvents on Enantioselectivity of 1,3-Dipolar Cycloaddition of Nitrone 5 with
	Ketene Acetal 6 Catalyzed by Chiral Oxazaborolidines 3a Prepared from 1M BH3-SMe2

entry	catalyst	R	co-solvent ^a	vol%	e.e. (%) <u>8</u>
a	<u>3a</u>	4-(PhCH ₂ O)-PhCH ₂	-	-	8 (2R,3R)
b			PhCH ₃	50	18 (2S,3S)
С			PhCH ₂ OCH ₂ Ph	2.5	34 (2 <i>S</i> , <i>3S</i>)
đ	<u>3b</u>	<i>i</i> -Pr	-	-	47 (2R,3R)
e			THF	100	21 (2R,3R)
f			PhCH3	5 0	25 (2R,3R)
g	<u>3d</u>	PhCH ₂ CH ₂	-	-	11 (2R,3R)
h			PhH	5 0	15 (2 <i>S</i> , <i>3S</i>)
i	<u>3e</u>	Ph	-	-	10 (2 S,3S)
j			PhCH ₂ OCH ₂ Ph	2.5	11 (2 <i>S</i> ,3 <i>S</i>)
k			PhH	5 0	34 (2 <i>S</i> , <i>3S</i>)
1			PhCH ₃	5 0	40 (2S,3S)
m			PhCH ₃	97.5	74 (2S,3S)
n			PhCH ₃	100b	68 (2 <i>S</i> , <i>3S</i>)

^a dichloromethane used as standard solvent; catalyst preparation from BH₃-SMe₂ (1M in CH₂Cl₂);

The presence of ligand-like solvents (e.g. dibenzyl ether) gave a dramatical reversal of enantioselectivity in chiral oxazaborolidine 3a catalyzed reaction of nitrone 1. Likewise, the influence of co-solvents on the enantioselectivity of the asymmetric 1,3-dipolar cycloaddition of nitrone 7 catalyzed by various oxazaborolidines was studied. The results from Table 4 show that oxazaborolidines 3a, 3d and 3e (with aromatic side-chain substituents) gave reversal of enantioselectivity to obtain (2S,3S)-8 in the presence of aromatic solvents. For oxazaborolidine 3e (with aliphatic side-chain substituent) 8e-face enantioselectivity is retained in the presence of toluene. Optimization of the solvent effect up to 8e-face enantioselectivity was achieved with the 8e-phenylglycine-derived oxazaborolidine 8e (from 8e-8e) in 8e-8e and toluene as solvent (entry m). No further increase of enantioselectivity was observed when preparing the catalyst 8e from commercially available 8e 8e from commercially available 8e 8e from commercially available 8e 8e0 from in toluene (entry n).

The results outlined above demonstrate that the ability to control the enantioselectivity of these reactions with solvent seems rather general. The observed enantioface selectivities can be visualized by working models 2 and 10 which are based on the following assumptions: i) the nitrone (in its more reactive E-

^b catalyst preparation from BH₃-SMe₂ (1M in toluene) and reaction in toluene as solvent.

configuration²⁰) is complexed with the boron via the more basic oxygen atom; ii) all substituents of the oxazaborolidine ring are now positioned as far as possible from each other; iii) the conformers as depicted by 2 and 10, obtained by rotation around the B-O, O-N and N-R₂ bonds of the *E*-nitrone part, are expected to be the more stable ones. Solvents effects can be explained by taking in account: i) solvent-dependent association of the catalyst via its carbonyl group; ii) solvent-dependent π - π -donor acceptor interactions of the aryl group in the side-chain substituent R₁ with the iminium part of the nitrone, and iii) solvent-dependency of conformer ratio 2/10. Inspection of molecular models of the oxazaborolidine-nitrone complex clarifies that the flexible benzylic group (R₂= PhCH₂) is able to participate in shielding one of the two faces of the nitrone by rotation around the N-CH₂ bond. The complexicity of the system and the differences in enantioselectivities observed for a given catalyst between nitrone 1 and 5 do not allow us to speculate in more detail about the transition state.

In order to gain further insight in the chiral recognition mechanism we are currently investigating solvent effects in asymmetric 1,3-dipolar cycloadditions of rigid nitrones with a fixed geometry and the application of polymer-supported chiral oxazaborolidine catalysts in this reaction.

EXPERIMENTAL SECTION

When necessary, solvents and reagents were dried prior to use. Dichloromethane was dried and distilled on CaH₂ and tetrahydrofuran was distilled from benzophenone ketyl. All solvents were stored over 4\AA molecular sieves. Diphenyl ether (solid) was melted before use. All reactions were carried out under dry nitrogen or argon atmosphere. ^{1}H -NMR spectra and ^{13}C -NMR were recorded on a Bruker AM-100 (100 MHz, FT) or a Bruker AM-400 (400 MHz, FT) spectrometer with TMS as internal standard. Gas chromatography was performed on a Hewlett-Packard 5710A GC-instrument equipped with a capillary HP cross-linked methyl silicone (25 m x 0.31 mm) column type PAS 017. Melting points were measured with a Reichert Thermopan microscope and are uncorrected. Optical rotation was measured with a Perkin-Elmer 241 polarimeter at the sodium D line. Enantioselectivities were determined with chiral HPLC analysis using Daicel CHIRALCEL OD and CHIRALPAK AD columns with n-hexane/2-propanol mixtures as eluens on a LKB HPLC apparatus (2150 pump, 2252 controller, 2138 UV-detector). Nitrones 1 and 5^{11} , ketene acetals 2 and 6^{21} and N-tosyl α -amino acids 3 were prepared according to literature procedures.

Chiral oxazaborolidine catalyzed 1.3-dipolar cycloaddition of nitrones with ketene acetals (General

procedure)

The chiral oxazaborolidines (0.2 mmol) were prepared *in situ* from N-tosyl-L- α -amino acids⁸ at room temperature under inert nitrogen atmosphere by addition of equimolar amounts of BH₃-THF (1M solution in THF) or BH₃-SMe₂ (1M solution in CH₂Cl₂ or 1M solution in toluene) in dry solvent (total volume 4.0 ml)^{3a}. Nitrone (1.0 mmol) was added at room temperature, the mixture cooled to -78 °C and the ketene acetal (1.5-3 eq.) was added. After 5-24 hours the nitrone was completely converted and the reaction mixture was quenched with saturated aqueous bicarbonate, extracted with dichloromethane and diethyl ether, dried with sodium sulphate and concentrated under vacuum. The crude 5,5-dialkoxyisoxazolidine was isolated in high yield (80-99%). Samples for chiral HPLC analysis were prepared on a small scale (ca. 10 mg) by further purification by flash chromatography on silica gel or alumina using ether:n-hexane (1:1-4) as eluens (containing 1% Et₃N) followed by concentration under vacuum.

2,3-diphenyl-4-methyl-5,5-diethoxy-isoxazolidine 416

m.p. 93 °C; 400 MHz ¹H NMR δ (ppm) 0.78 3H, d, J = 7.2 Hz, 4-CH₃; 0.90 3H, t, J = 7.1 Hz, CH₃; 1.29 3H, t, J = 7.1 Hz, CH₃; 2.84 1H, quintet, J = 7.1 Hz and J = 6.9 Hz, H-4; 3.54-3.74 4H, m, 2x O-CH₂; 4.99 1H, d, J = 6.9 Hz, H-3; 6.87 3H, m, ArH; 7.16 2H, m, ArH; 7.31 3H, m, ArH; 7.41 2H, m, ArH. ¹³C NMR δ (ppm) 11.1 (4-CH₃), 14.6 (CH₃), 15.0 (CH₃), 46.0 (C-4), 57.3 (CH₂), 59.5 (CH₂), 72.3 (C-3), 114.7, 120.9 (C-5), 121.0, 127.3, 127.4, 128.3, 128.5, 138.5 (C_{ipso}), 151.5 (C_{ipso}). HRMS (rel. int.) m/e : 328 (M+1, 7), 327 (M+, 34), 282 (-OEt, 37), 226 (12), 219 (95), 208 (10), 180 (51), 145 (56), 135 (38), 130 (100). Peak Match: Mcalc = 327.1834, M_{found} = 327.18337 \pm 0.00096. C₂₀H₂₅NO₃ Calc. C 73.37, H 7.70, N 4.28 Found : C 73.36, H 7.70, N 4.34 . A sample of (-)-4 with 62% enantiomeric purity gave optical rotation [α]_D²⁵ = -57 (c=0.5 in CHCl₃). The enantioselectivity was determined by chiral HPLC on a Daicel CHIRALPAK AD column, UV 254 nm, flow rate 1.0 ml/min., eluens *n*-hexane/2-PrOH = 99/1, 10.10 min. (minor isomer) and 11.47 (major isomer). Until now the absolute configuration of (+)- or (-)-4 is unknown.

5,5-dimethoxy-4-methyl-3-phenyl-N-benzyl isoxazolidine 7

oil; 400 MHz 1 H NMR δ (ppm) 0.78 3H, $_{4\text{CH3},H3}$ =7.29 Hz, 4-CH₃; 2.73 1H, dq, $_{1\text{H4},4\text{CH3}}$ =7.18 Hz, $_{1\text{H4},H3}$ =6.90 Hz, H-4; 3.28 3H, s, 5-OCH₃; 3.36 3H, s, 5-OCH₃; 3.88 1H, d, $_{1\text{gem}}$ =14.4 Hz, H-6a; 4.02 1H, d, $_{1\text{gem}}$ =14.4 Hz, H-6b; 4.45 1H, d, $_{1\text{H3},H4}$ =6.9 Hz, H-3; 7.31 10H, m, H-arom. $_{1\text{C}}$ NMR δ(ppm) 10.8 (4-CH₃), 46.0 (C-4), 49.5 (5-OCH₃'), 50.5 (5-OCH₃), 61.9 (PhCH₂), 73.3 (C-3), 121.0 (C-5), 127.0 (C-Ar), 127.2 (C-Ar), 127.5 (C-Ar), 127.9 (C-Ar), 128.1 (C-Ar), 128.2 (C-Ar), 128.3 (C-Ar), 128.6 (C-Ar), 129.0 (C-Ar), 129.3 (C-Ar), 137.0 (Cipso), 137.8 (Cipso). HRMS (rel. int.) m/e : 314 (M+1, 2), 313 (M+, 10), 282 (-OCH₃, 2), 267 (-CH₃, 2), 226 (2), 213 (6), 212 (40), 194 (5), 191 (16), 149 (16), 121 (25), 102 (51), 91 (100). Peak Match: Mcalc = 313.1678, Mfound = 313.1672 ± 0.0009. Although the isoxazolidine **7** is not stable on silica gel and its purification by chromatography on silica gel gives a low-yielding oil, the hydrogenolysis of the crude isoxazolidine **7** gives the corresponding β-amino ester **8** in high yields (*vide infra*).

methyl (2R,3R)-3-amino-2-methyl-3-phenylpropionate 817

To a solution of the crude isoxazolidine <u>7</u> (313 mg, 1 mmol) in methanol-water-acetic acid (20:2:1, 10 ml) was added Pd(OH)₂-C (Pearlman's catalyst¹⁶, 250 mg) and the resultant black suspension stirred under a hydrogen balloon for 5 hours. The reaction mixture was then filtered through a plug of Celite, washing with

methanol and the filtrate concentrated to give a white residue. The residue was dissolved in sat. aq. NaHCO3 which was subsequently extracted with dichloromethane. The combined organic extracts were dried (MgSO₄), filtered and evaporated to afford the free β -amino ester (2R,3R)-8 (175 mg, 90% yield). Samples for chiral HPLC analysis were prepared by further purification by flash chromatography on silica gel using methanol:ether (30:1) as eluens on a small scale (ca. 10 mg) followed by concentration under vacuum. Absolute configuration of (2R,3R)-8 was established by a negative optical rotation. The enantiomer (2S,3S)-8 was reported to give positive rotation $[\alpha]_D^{25} = +15.8$ (c 1.00, CHCl₃)¹⁷, 400 MHz ¹H NMR δ (ppm) 1.16 3H, d, J = 7.1 Hz, 2-CH₃; 1.68 2H, br s, NH₂; 2.76 1H, dq, J = 5.9 and 7.1 Hz, H-2; 3.58 3H, s, OCH₃; 4.29 1H, d, J = 5.9 Hz, H-3; 7.24 1H, m, para-ArH; 7.26-7.32 4H, m, ArH. ¹³C NMR δ (ppm) 11.9 (2-CH₃), 47.2 (C-2), 51.5 (OCH₃), 57.3 (C-3), 126.5, 127.2, 128.3 (Ar-C), 143.6 (C_{iDSO}), 175.4 (C=O). HRMS (rel. int.) m/e: 193 (M⁺, 0.3), 178 (-CH₃, 7), 177 (55), 158 (2), 145 (3), 132 (4), 122 (8), 121 (100), 105 (10). Peak Match: $C_{11}H_{15}NO_2 M_{calc} = 193.1103$, $M_{found} = 193.11021 \pm 0.00097$. Enantioselectivity was determined by HPLC on Daicel chiral HPLC column type CHIRALCEL OD, UV 226 nm, eluens: n-hexane/2-PrOH = 99/1, flow rate 1.0 ml/min., (2R,3R)-8: 22.2 min.; (2S,3S)-8: 36.0 min. The enantioselectivity was also determined by NMR-analysis of the derivatized Mosher-amides 11 and 12. The β -amino ester (25,35)-8 (HPLC 57% ee) was dissolved in dichloromethane and (R)-Mosher acid chloride was added 18. After stirring at room temperature for 2 hours the crude mixture was separated with flash chromatography on a silica gel to afford the pure diastereomeric Mosher amide 11 and 12 as a 0.64: 2.36 mixture. oil; 400 MHz 1 H NMR δ (ppm) 1.11 0.64H, d, J = 7.1 Hz, 2-CH₃ (11); 1.17 2.36H, d, J = 7.1 Hz, 2-CH₃ (12); 3.02 1H, m, H-2; 3.38 0.64H, s, OMe; 3.47 2.36H, s, OMe; 3.56 0.64H, s, OMe; 3.60 2.36H, s, OMe; 5.32 1H, m, H-3; 7.13 1H, m, NH; 7.23-7.43 10H, m, ArH. 13 C NMR δ (ppm) 12.8, 2-Me(11), 13.1 2-Me, (12), 44.4 C-2, (11), 44.5 C-2, (12), 51.9 (OMe), 55.0 and 55.1 (OMe), 77.2, 122.3, 125.1, 126.7, 126.9, 127.5, 127.6, 127.8, 128.4, 128.5, 129.4, 129.8, 132.4, 138.6 (Ar-C), 165.5 (C=O), 173.9 (C=O). ¹⁹F NMR δ (ppm) 11.00 s, CF₃ and 11.04 s, CF₃ (11). HRMS (rel. int.) m/e: 410 (M+1, 0.3), 378 (-OMe, 2), 322 (10), 220 (20), 189 (32), 177 (55), 145 (3), 132 (3), 121 (100). Peak Match: $C_{21}H_{22}NO_4F_3$ $M_{calc} = 409.1500$, $M_{found} = 409.1501 \pm 0.001$.

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